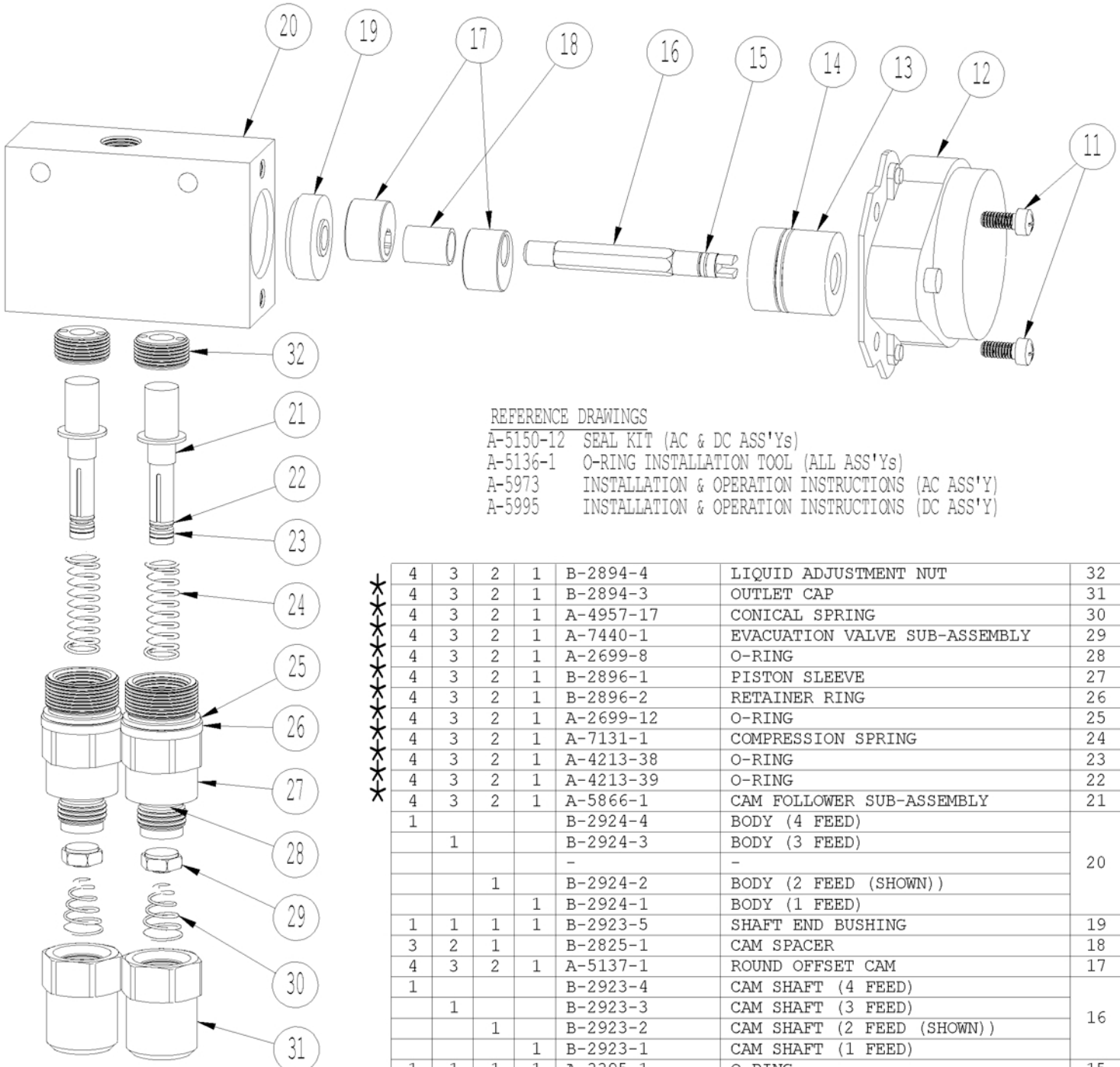


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REV	CO NO	CHANGE	BY	DATE	APVD
A	13485	ITEM -24 WAS A-4957-47 & REMOVED YB-3009-2 & B-2925-2	SD	01-08-02	MW
B	14692	ITEM -29 WAS A-5087-1	JK	09-22-06	MW
-	-	-	-	-	-



REFERENCE DRAWINGS

- A-5150-12 SEAL KIT (AC & DC ASS'Ys)
- A-5136-1 O-RING INSTALLATION TOOL (ALL ASS'Ys)
- A-5973 INSTALLATION & OPERATION INSTRUCTIONS (AC ASS'Y)
- A-5995 INSTALLATION & OPERATION INSTRUCTIONS (DC ASS'Y)

*	4	3	2	1	B-2894-4	LIQUID ADJUSTMENT NUT	32
*	4	3	2	1	B-2894-3	OUTLET CAP	31
*	4	3	2	1	A-4957-17	CONICAL SPRING	30
*	4	3	2	1	A-7440-1	EVACUATION VALVE SUB-ASSEMBLY	29
*	4	3	2	1	A-2699-8	O-RING	28
*	4	3	2	1	B-2896-1	PISTON SLEEVE	27
*	4	3	2	1	B-2896-2	RETAINER RING	26
*	4	3	2	1	A-2699-12	O-RING	25
*	4	3	2	1	A-7131-1	COMPRESSION SPRING	24
*	4	3	2	1	A-4213-38	O-RING	23
*	4	3	2	1	A-4213-39	O-RING	22
*	4	3	2	1	A-5866-1	CAM FOLLOWER SUB-ASSEMBLY	21
*	1				B-2924-4	BODY (4 FEED)	20
*		1			B-2924-3	BODY (3 FEED)	
*			1		B-2924-2	BODY (2 FEED (SHOWN))	
*				1	B-2924-1	BODY (1 FEED)	
*	1	1	1	1	B-2923-5	SHAFT END BUSHING	19
*	3	2	1		B-2825-1	CAM SPACER	18
*	4	3	2	1	A-5137-1	ROUND OFFSET CAM	17
*	1				B-2923-4	CAM SHAFT (4 FEED)	16
*		1			B-2923-3	CAM SHAFT (3 FEED)	
*			1		B-2923-2	CAM SHAFT (2 FEED (SHOWN))	
*				1	B-2923-1	CAM SHAFT (1 FEED)	
*	1	1	1	1	A-3395-1	O-RING	15
*	1	1	1	1	A-2699-13	O-RING	14
*	1	1	1	1	B-2923-6	MOTOR END BUSHING	13
*					B-3201-1	MOTOR SUB-ASS'Y DC MTG BRACKET	12
*					B-3201-2	MOTOR SUB-ASS'Y DC ELECTRICAL BOX	
*					-	-	
*					B-2925-1	MOTOR SUB-ASS'Y AC MTG BRACKET	
*					B-2925-6	MOTOR SUB-ASS'Y AC ELECTRICAL BOX	
*	2	2	2	2	B-3000-1	PHILLIPS SCREWS	11
*	4	3	2	1			

* ITEMS -21 THRU -31 CAN BE REPLACED WITH A-5930-1 CARTRIDGE SUB-ASSEMBLY

PAT NO's: 4,784,578 & 5,984,652



TOLERANCES UNLESS OTHERWISE SPECIFIED
 FRACTIONAL ± 1/64
 DECIMAL .XXX ± .020
 DECIMAL .XXXX ± .005
 DECIMAL .XXXXX ± .002
 ANGLES ± 1 DEG
 ASSEMBLIES: ALL DIMENSIONS ARE REF.

SCALE: 1.5:1
 DATE: 10-31-00
 DRAWN: SD
 APV'D: MW

TITLE:
 SPARE PARTS LIST FOR INTERNALLY
 ADJUSTABLE MOTOR OPERATED
 PurgeX ASS'Ys B-3429 & B-3473

DRAWING NUMBER:
A-5972

REV
B
 09-22
 2006